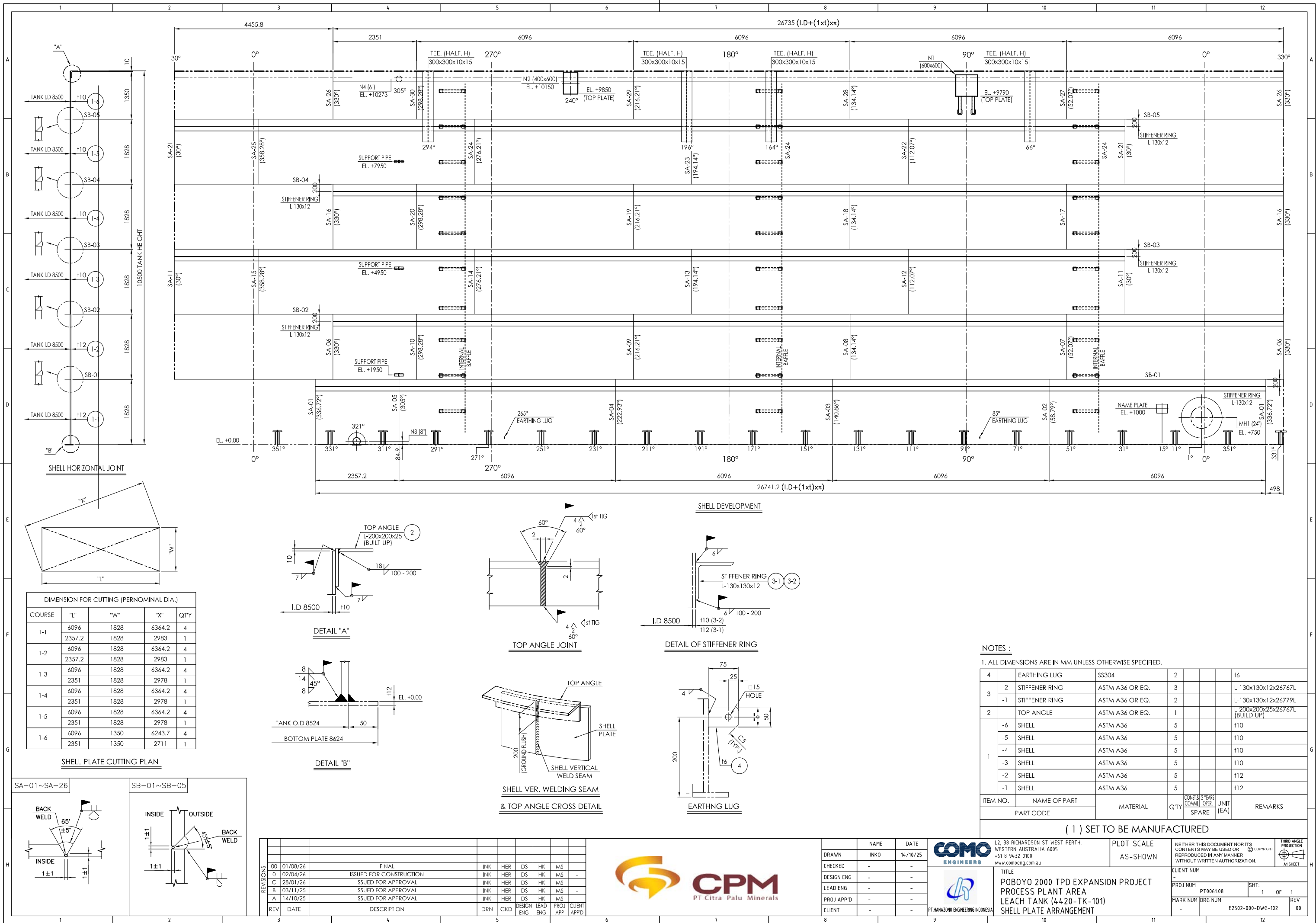
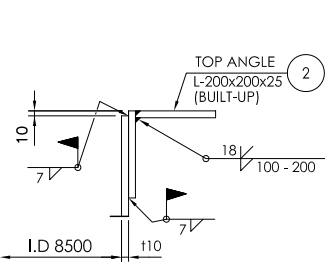
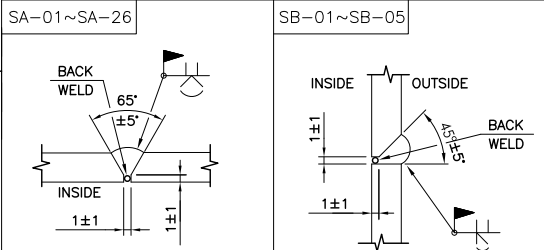


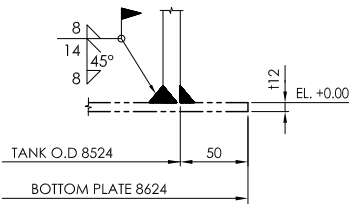


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

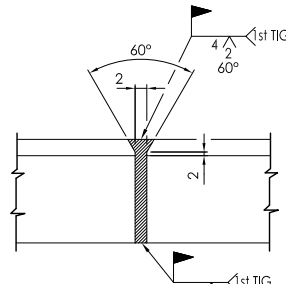
SHELL PLATE CUTTING PLAN



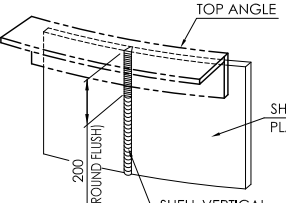
DETAIL "A"



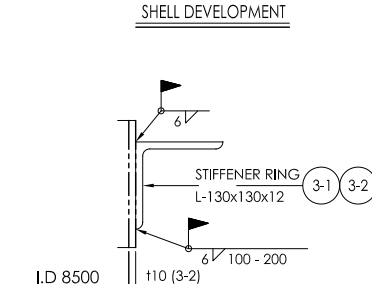
DETAIL "B"



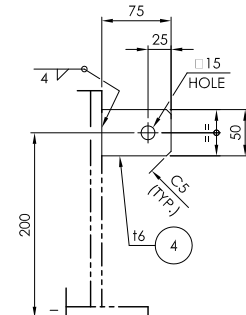
TOP ANGLE JOINT



SHELL VER. WELDING SEAM
& TOP ANGLE CROSS DETAIL



DETAIL OF STIFFENER RING



EARTHING LUG

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

4		EARTHING LUG	SS304	2			t6
3	-2	STIFFENER RING	ASTM A36 OR EQ.	3			L-130x130x12x26767L
	-1	STIFFENER RING	ASTM A36 OR EQ.	2			L-130x130x12x26779L
2		TOP ANGLE	ASTM A36 OR EQ.	1			L-200x200x25x26767L (BUILD UP)
1	-6	SHELL	ASTM A36	5			t10
	-5	SHELL	ASTM A36	5			t10
	-4	SHELL	ASTM A36	5			t10
	-3	SHELL	ASTM A36	5			t10
	-2	SHELL	ASTM A36	5			t12
	-1	SHELL	ASTM A36	5			t12

(1) SET TO BE MANUFACTURED

REV	DATE	DESCRIPTION	DRN	CKD	ENG	LEAD	ENG	PROJ	APP'D	CLIENT	APP'D
00	01/08/26	FINAL	JNK	HER	DS	HK	MS	-			
0	02/04/26	ISSUED FOR CONSTRUCTION	JNK	HER	DS	HK	MS	-			
C	28/01/26	ISSUED FOR APPROVAL	JNK	HER	DS	HK	MS	-			
B	03/11/25	ISSUED FOR APPROVAL	JNK	HER	DS	HK	MS	-			
A	14/10/25	ISSUED FOR APPROVAL	JNK	HER	DS	HK	MS	-			



NAME	DATE
DRAWN	INKO 14/10/25
CHECKED	-
DESIGN ENG	-
LEAD ENG	-
PROJ APP'D	-
CLIENT	-



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PLOT SCALE
AS-SHOWN

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TITLE
POB0Y0 2000 TPD EXPANSION PROJECT
PROCESS PLANT AREA
LEACH TANK (4420-TK-101)
SHELL PLATE ARRANGEMENT

CLIENT NUM	PROJ NUM	PT006108	SHT:	1	OF	1	REV	00
MARK NUM	DRG NUM	E2502-000-DWG-102						